

PLATE	ZONE	LTH	DESCRIPTION	DATE	APPROVED
1	A	A	SEE SHEET 2	22-5-27	JTC 6493

FILE COPY

NOTES

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH KB-316 HIGH FIGURES THE FOLLOWING AT THE NAME "ALLIS CHALMERS" CALL BY THE TYPE NUMBER AND LAST CHANGE LETTER BY VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE FINISH FOR AMS 2485 ITEMS 1 AND 4.

REDUCED PRINT

These basic drawings were prepared by Allis Chalmers Division of Allis Chalmers Corporation. The customer's name and address are to be furnished to the Allis Chalmers Division for the preparation of the final drawings. Allis Chalmers Division reserves the right to make changes in design or material at any time without notice. Allis Chalmers Division reserves the right to refuse to supply parts to any customer who has violated the terms of the Allis Chalmers Standard Sales and Purchase Agreement.

EACH ITEM PURCHASED SEPARATELY MUST BE IDENTIFIED BY DRAWING NO., VENDOR NUMBER AND DETAIL NUMBER IF SELLER OF SUPPLY CANNOT PROVIDE IT. IF NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODELS
250 SERIES

GEOMETRIC CHARACTERISTIC SYMBOLS	
<input checked="" type="checkbox"/> 1) LENGTH <input checked="" type="checkbox"/> 2) DIAMETER <input checked="" type="checkbox"/> 3) PLANE SURFACE <input checked="" type="checkbox"/> 4) PLANE MEDIUM <input checked="" type="checkbox"/> 5) PROFILE OF A LINE <input checked="" type="checkbox"/> 6) POSITION <input checked="" type="checkbox"/> 7) SIMILARITY <input checked="" type="checkbox"/> 8) SIMILARITY <input checked="" type="checkbox"/> 9) SIMILARITY <input checked="" type="checkbox"/> 10) SIMILARITY	<small>APPLICABLE</small> <small>ITEM NO. 1: LENGTH</small> <small>ITEM NO. 2: DIAMETER</small> <small>ITEM NO. 3: PLANE SURFACE</small> <small>ITEM NO. 4: PLANE MEDIUM</small> <small>ITEM NO. 5: PROFILE OF A LINE</small> <small>ITEM NO. 6: POSITION</small> <small>ITEM NO. 7: SIMILARITY</small> <small>ITEM NO. 8: SIMILARITY</small> <small>ITEM NO. 9: SIMILARITY</small> <small>ITEM NO. 10: SIMILARITY</small>

SEE ITEM #

BREAK SHARP EDGES 0.00 VOS

GEOMETRIC CHARACTERISTIC SYMBOLS	
<input checked="" type="checkbox"/> 1) LENGTH <input checked="" type="checkbox"/> 2) DIAMETER <input checked="" type="checkbox"/> 3) PLANE SURFACE <input checked="" type="checkbox"/> 4) PLANE MEDIUM <input checked="" type="checkbox"/> 5) PROFILE OF A LINE <input checked="" type="checkbox"/> 6) POSITION <input checked="" type="checkbox"/> 7) SIMILARITY <input checked="" type="checkbox"/> 8) SIMILARITY <input checked="" type="checkbox"/> 9) SIMILARITY <input checked="" type="checkbox"/> 10) SIMILARITY	<small>APPLICABLE</small> <small>ITEM NO. 1: LENGTH</small> <small>ITEM NO. 2: DIAMETER</small> <small>ITEM NO. 3: PLANE SURFACE</small> <small>ITEM NO. 4: PLANE MEDIUM</small> <small>ITEM NO. 5: PROFILE OF A LINE</small> <small>ITEM NO. 6: POSITION</small> <small>ITEM NO. 7: SIMILARITY</small> <small>ITEM NO. 8: SIMILARITY</small> <small>ITEM NO. 9: SIMILARITY</small> <small>ITEM NO. 10: SIMILARITY</small>

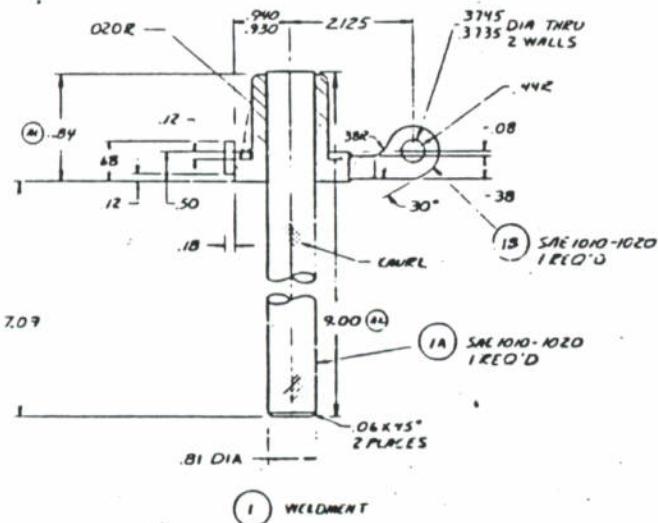
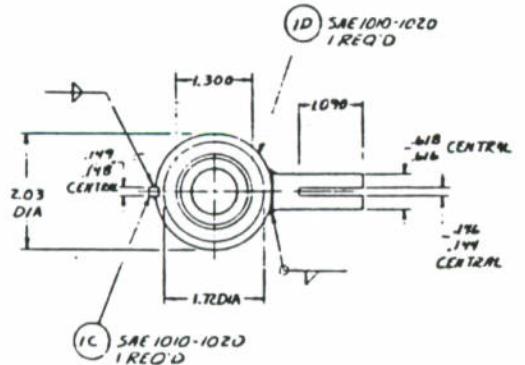
SEE ITEM #

CRIMPER-LOCKWASHER, POWER TURBINE SHAFT

GEOMETRIC CHARACTERISTIC SYMBOLS	
<input checked="" type="checkbox"/> 1) LENGTH <input checked="" type="checkbox"/> 2) DIAMETER <input checked="" type="checkbox"/> 3) PLANE SURFACE <input checked="" type="checkbox"/> 4) PLANE MEDIUM <input checked="" type="checkbox"/> 5) PROFILE OF A LINE <input checked="" type="checkbox"/> 6) POSITION <input checked="" type="checkbox"/> 7) SIMILARITY <input checked="" type="checkbox"/> 8) SIMILARITY <input checked="" type="checkbox"/> 9) SIMILARITY <input checked="" type="checkbox"/> 10) SIMILARITY	<small>APPLICABLE</small> <small>ITEM NO. 1: LENGTH</small> <small>ITEM NO. 2: DIAMETER</small> <small>ITEM NO. 3: PLANE SURFACE</small> <small>ITEM NO. 4: PLANE MEDIUM</small> <small>ITEM NO. 5: PROFILE OF A LINE</small> <small>ITEM NO. 6: POSITION</small> <small>ITEM NO. 7: SIMILARITY</small> <small>ITEM NO. 8: SIMILARITY</small> <small>ITEM NO. 9: SIMILARITY</small> <small>ITEM NO. 10: SIMILARITY</small>

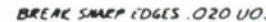
NOTES

REVISIONS



**REDUCED
PRINT**

EACH ITEM PURCHASED MUST BE STAMPED OR F'D. TOOL NUMBER AND DETAIL IF SUITABLE OR SUIT.CD. NOT AVAILABLE. ATTACH TO



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DRAWING PRACTICE		LOCAL SPEC. REF.	
SURFACE TEXTURE			
SCREW THREADS			
GENERAL SPECIFICATIONS		SPEC. REFERENCE	
 Draftsmen's Block Address 100-14th Street, Room 100 San Francisco, California 94103			
TITLE		CRIMPER-LOCKWASHER, POWER TURBINE SHAFT	
MODEL, DRAWING NO.		DRAWN BY CHECKED BY APPROVED BY PRINTED BY	
SIZE	CODE IDENT.	CHM. NO.	DATE DRAWN RELEASING TO PRINTS LIST
D	73342	6893366	
SCALE		1/4 INCH = 1 FT	